

**Presentation
in the deactivated condition:**
1. Key inserted;
2. and 3rd key removed

STS-System Benefits

- EU-Test certificate according to the directive 2006/42/EG, annex IX
- For safety applications up to PLe/Category 4 according to EN/ISO 13849-1
- Modular and expandable system
- Rugged stainless steel design
- Wireless mechanical safeguarding
- Combines the benefits of safety switch, solenoid locking and key transfer in a single system
- Easy installation through comprehensive accessories
- Protection against lock-in
- Coding level low, medium, high according to DIN EN ISO 14119:2014-03

Features STS-M12M

The unit is particularly suitable for applications with:

- Several mechanically secured entries
- ATEX areas
- Extremely rugged ambient conditions

Approvals and marking



Function

Mechanical key changer with forced key entry and optional key removal

Application

For the key exchange and duplication with mechanical securing of separating guards such as safety gates and hoods in machine and plant engineering.

Design and Operation

Attention!



Hazards must be ruled out before a key can be entered. Up to two keys can then be removed!

The STS solenoid locking unit is to be integrated into a system and connected with a control unit so that the hazardous machine can run only when the guard is locked and closed.

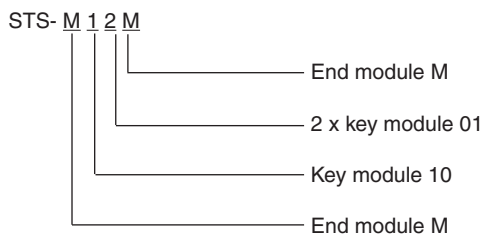
The second key can be removed after entering a first key. The first key is blocked and the third key released after removing the second key. The first key can only be removed again after the third and then the second key were returned to their starting position.

STS-M12M is used in the system in connection with additional STS units and SAFEMASTER products. The first key to be entered may originate from these units (e.g. release through upstream solenoid locking STS-ZRH01A in connection with a speed monitor UH 5947 or standstill monitor LH 5946). The second and third key to be removed can serve as protection against lock-in or for the operating release of additional units (e.g. STS-M10A, STS-M11A, STS-M12M, STS-M10B01M).

Technical Data

Enclosure:	Stainless steel V4A / AISI 316L
Temperature range:	- 40 °C to + 100 °C
Storage temperature:	- 40 °C to + 80 °C
Mechanical principle:	Rotating axis with redundant actuation
B10 _d :	2 x 10 ⁶ switching cycles
min. operating speed:	100 mm/s
max. operating speed:	500 mm/s (by exception, 1500 mm/s is permitted)
max. switching frequency:	360/h
Test principles:	EN ISO 13849-1:2008 DIN EN ISO 14119:2014-03 EN 60947-5-1:2005 GS-ET-15:02.2011 GS-ET-19:02-2011 GS-ET-31:02-2010
Intended use:	up to max. cat. 4, PL e according to EN ISO 13849-1
Mounting:	according to DIN EN 50041
Diagnostic coverage (DC), (mechanical)	99%
Protection against faults of common cause:	see table in STS design guide
Repair and replacement:	only by manufacturer
Test intervals:	semi-annually recommended, min. once a year

Ordering Example



Variants and Combination Options

Because of their modular design the basic units of the SAFEMASTER STS System can be combined and expanded according to customer requests. This allows for a variety of possible units and functions.

Overview of the basic units

Functions	Safety switches design type 2	Safety switches design type 2 with solenoid lock	Mechanical units design type 2	Mechanical units with electrical monitoring	Mechanical units with electrical release
Units with standard function	SXA	ZRHA	M10A	RXK01M RX10A	YRXKM
Units with mechanical lock and forced key extraction	SX01A	ZRH01A	M11A	RXK11M RX11A	YRX10A
Units with optional key extraction	SXB01M	ZRHB01M	M10B01M	RX10K01M	YRX10B01M
Units without actuator	SX01M	ZRH01M	M12M	RX11M	YRX11M

For additional information refer to the data sheets of the individual modules and other basic units.

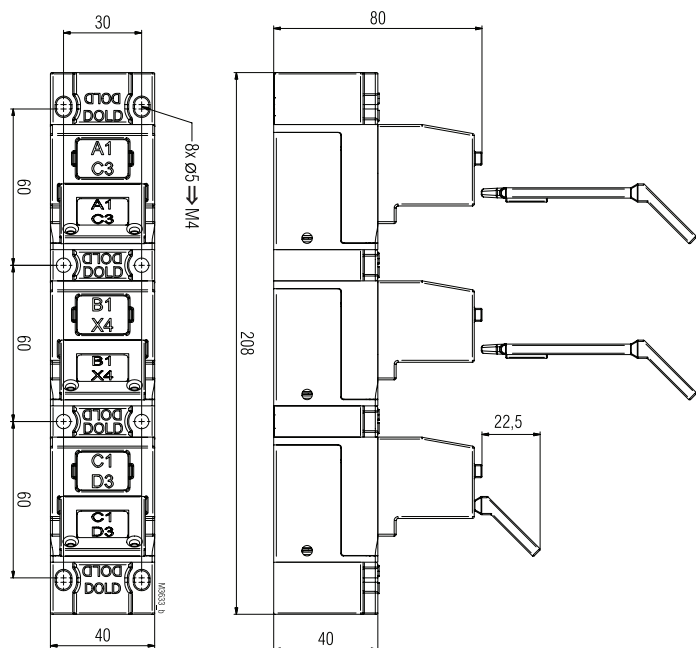
Data sheets

STS End module M
STS Key module 01/10



Take advantage of the advice of the **E. DOLD & SÖHNE KG** specialists regarding the choice of units and combination of a system.

Dimensional Drawing [mm]



Clearance tolerances $\pm 2\%$

