

GMIX1A series

Magnetic, incremental Length Measuring System, universal and best suitably in different kinds of mechanical engineering and construction



- 5 different adjustable resolutions
- repeating accuracy +/- 0.01 mm
- speed monitoring LED and signal output (for adherence to the prescribed max. 25 m's/min with panel saws)
- switch able output levels (24 V push/pull or 5 V-TTL line driver)
- status LED for each channel (A,B and Z)
- compact sensor in high protection class of IP67
- speed proportionally square wave outputs
- external metal case for translator and adjustments



GMIX1A series - magnetic, incremental Length - Measuring - System

GMIX1A is suitable for applications in the wood processing. A signal output "Vmax" is set and a status LED begins to flash (in order to a defined sequence), if the operation speed exceeds 25 m's/min. Further on this status LED shows the adjusted resolution with an assigned flashing sequence . In the translator box the resolution and output levels (24 V-HTL push/pull or 5 V-TTL line driver) can be adjusted with an internal DIL-switch.

Technical specifications				
Sensor and translator datas			7.00	
Resolution (at 4 edge triggering)	:	0.1 / 0.05 / 0.025 / 0.02 or 0.01 mm's		
Repeating accuracy	:	+/- 0.01 mm		
Accuracy at 20° C in mm's	:	+/- $(0.025 + 0.02 \text{ x L})$ L = effective measuring length in meters		
Distance tape/sensor	: 16	max. 1.5 mm		
Power supply voltage	6.9	10 30 VDC, stabilized		
Output levels	:	HTL 10 30 VDC push/pull or 5 V-TTL line driver		
Output Vmax	:	10 30 V depending on supply level / max. 200 mA		
Outputs	:	Square waves, channels A, B, Z , durable short circuit proof		
Material of housing	:	die cast zinc		
Protection class (sensor head)	:	IP 67	Dimensions of sensor	
Protection class (translator box)	:	IP 40	Dimensions of sensor	
Operation temperature	:	0 ° up to + 50 °C	035 4 17 4	
Consumption of the system	:	ca. 300 mA		
Output frequency	:	depending on selected resolution	↓ ↓ ↓ 11.2	
Operating speed	:	depending on selected resolution		
max. Cable length	:	on request up to 30 meters possible	4 25 4	
Bending radius (sensor cable)	:	min 60 mm	Wiath = 10	
Datas of magnetic tape MB 20.50 (accessories)				
Operation temperature		0° up to + 60°C		
Linear expansion coefficient	•	16 x 10 ⁻⁶ 1/K	max. 1.5 mm	
Bending radius	•	minimal 150 mm	171 x 171	
Protection class	•	IP65	1	
	•	IF OD		

Type designation

	GMIX1A – XXX - XX.X - X - XX
Series/Type	
SN-Number 001 = standard 002 = special versions etc.	
Length of signal cable XX.X m (1, 3, 5, 8 or 10 m)	
Resolution 1 = 0.1 mm, 2 = 0.05 mm, 3 = 0.025 mm,	. 4 = 0.02 mm, 5 = 0.01 mm
Output levels 00 = 10 30 V push/pull, 01 = 5 V-TTL	line driver
Magnetic tape MB20.50 (accessories)	MB20.50 - XX.X
ELGO-Magnetic tape 5 mm's Pole division	

Length (in m) -

(1 standard roll up to max 32 m, on request up to 1000 meters available)

