Time-Del. Emergency Stop Safety Relay SR4C 🛛 🗛 CHEN

Operating Instructions

EN ISO 13849-1	
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Correct Use

SR4C is an emergency stop safety relay combination that combines non-time-delayed and time-delayed contacts in a very compact housing. This permits dangerous components of a system to be switched off quickly and safely in an emergency situation. At the same time, other circuits can continue to be supplied with voltage for up to 30 seconds to allow a tool to be moved to its idle position or to brake following parts, for example.

- 4 positively driven safety relays contacts.
- Continuously adjustable time delay (1 to 30s) or fixed delay times
- Connection of:
- Emergency stop buttons
- Safetv switches
- Non-contacts safety switches
- OSSD-Outputs
- 1- or 2-channel activation possible
- Feedback loop for monitoring downstream contactors or expansion modules
 Cyclical monitoring of the output contacts
- Cyclical monitoring of the output contact
 Indication of the switching state via LED



The moving parts of a machine or system can be quickly and safely stopped in case of danger with the non-timedelayed contacts of the SR4C Safety contacts with timedelay switch-off are also integrated into the SR4C. They are used whenever it is safer to keep supplying voltage to parts of a machine after the emergency stop switch is operated. It is ensured that a single fault or malfunction does not lead to a loss of the safety function and that every





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English translation

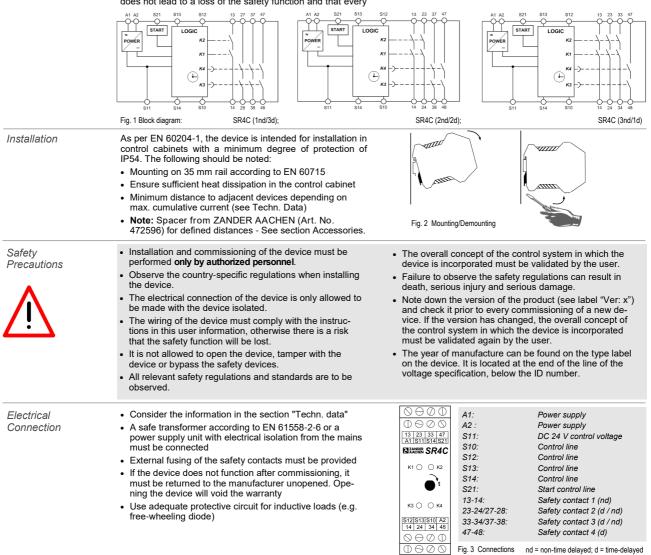


• 2 start behaviors possible:

- manual start
- automatic start
- · Short circuit and earth fault monitoring
- Up to PL e, SIL 3, category 4

fault is detected by cyclical self-monitoring no later than when the system is switched off and switched on again. The time-delay contacts are activated at the same time as the non-time-delay contacts; however, when the emergency stop button is pressed, the contacts are only deactivated after the time set on the potentiometer (e.g. 1 ... 30s).

During timeout, no power-loss is accepted.



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Fig. 4:

Fig. 6:

fault monitoring.

Two-channel emergency stop

(up to category 4, PL e, SIL 3)

Single-channel emergency stop

circuit with earth fault monitoring (up to category 1, PL c, SIL 1)

circuit with short circuit and earth

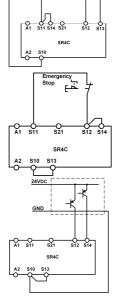
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Applications

Depending on the application or the result of the risk assessment according to EN ISO 13849-1, the device must be wired as shown in Fig. 4 to Fig. 14. Non-time delayed contacts can be used up to category 4, PL e, time-delayed safety contacts up to category 3, PL e.

Emergency Stop Circuit



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Fig. 8: Two-channel emergency stop with pnp-outputs/OSSD-outputs

with short circuit monitoring. (up to category 4, PL e, SIL 3)

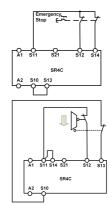


Fig. 5:

Two-channel emergency stop circuit with earth fault monitoring. (up to category 3, PL d, SIL 2)

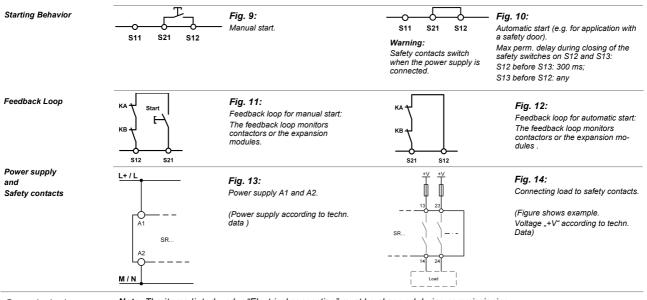
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Fig. 7:

Two-channel sliding guard monitoring with short circuit and earth fault monitoring. (up to category 4, PL e, SIL 3)

Notice:

- In order to activate earth fault monitoring, the PE must be connected only to the power supply unit in accordance with EN 60204-1
- · For proper operation, all safety contacts must have returned to idle state before restarting the device
- It must be ensured that any switch-on pulses (light test) sent by the signal generator do not lead to a short activation of the safety relay and should therefore basically be deactivated
- For the applications according Fig. 8, make sure that the reference potential of the signal generator and the SR4C is the same



Commissioning Procedure



Note: The items listed under "Electrical connection" must be observed during commissioning

1. Wiring emergency stop circuit:

Wire the emergency stop circuit according to the required Performance Level determined (see Fig. 4 to Fig. 8). 2. Wiring start circuit:

Wire the start circuit according to the examples in Fig. 9 or 10 to set the starting behavior.

Warning:

If "Automatic start" is set, bear in mind that the safety contacts will switch immediately after the power supply is connected. If "Manual start" is set, the start button must be opened after wiring.

3. Wiring feedback loop:

If your application provides for external contactors or expansion modules, connect them to the device according to the examples in Fig. 11 or 12.

4. Wiring power supply:

Connect the power supply to terminals A1 and A2 (Fig. 13). *Warning:* Wiring only in de-energized state.

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	 5. Setting the delay time Set the desired time delay on the potentiometer (not required for the version with fixed time). Warning: Scale divisions should be regarding only as a setting aid. Always make shure to measure the delay time. 6. Starting the device: Switch on the operating voltage. Warning: If the "Automatic start" starting behavior is set, the safety contacts will close immediately. If the "Manual start" starting behavior is set, close the start button to close the safety contacts. 	LEDs K1, K2, K3 and K4 are lit. 7. Triggering safety function: Open the emergency stop circuit by actuating the connec- ted safety switch. The safety contacts open immediately. Warning: Measure the delay time. 8. Reactivation: Close the emergency stop circuit. If "Automatic start" is selected, the safety contacts will close immediately. If the "Manual start" starting behavior is set, close the start button to close the safety contacts.
Check and Maintenance	 No maintenance is required for the device itself. But the following checks are regularly required to ensure proper and continuous functioning: Check the switch function Check for signs of manipulation and safety function bypassing Check if the device is mounted and connected securely Check for soiling Irrespective of this, the safe function of the protective device a tem's maintenance program. Maintenance work on the device 	Check if the safety device is working properly, in particular: • Every time after initial commissioning • Every time after replacing a component • After every fault in the safety circuit should be checked at suitable intervals, e.g. as part of the sys- itself is not required
What to Do in	Device does not switch on:	Device cannot be switched on again after an emergency
Case of a Fault?	 Check the wiring by comparing it to the wiring diagrams. Check the safety switch used for correct function and adjustment. Check whether the emergency stop circuit is closed. Check whether the start button (with manual start) is closed. 	 stop: Check whether the emergency stop circuit was closed again. Is the feedback loop closed? If the fault still exists, perform the steps listed under "Commissioning Procedure".
	Check the operating voltage at A1 and A2.Is the feedback loop closed?	If these steps do not remedy the fault either, return the device to the manufacturer for examination. Opening the device is impermissible and will void the warranty.
Techn. Data	Corresponds to the standards Operating voltage Rated supply frequency Permissible deviation Power consumption	EN 60204-1, EN ISO 13849-1, EN IEC 62061 AC/DC 24 V 50 - 60 Hz +/- 10 % DC 24 V AC 24 V
	Control voltage at S11 Control current Response delay after actuation of the buttons	approx. 4.7 W approx. 5.3 VA DC 24 V approx. 190 mA < 20 ms
	Safety contacts Max. switching voltage Safety contact breaking capacity (6 switching cycles/min)	4 NO contacts (3n/1d, 2n/2d, 1n/3d) AC 250 V AC: 250 V, 2000 VA, 8 A for ohmic load 250 V, 3 A for AC-15
	Max. cumulative current on the safety contacts Time delay	 DC: 40 V, 320 W, 8 A for ohmic load 24 V, 3 A for DC-13 15 A *) Depending on variant 1 30 s, continuously adjustable or fixed delay time
	Minimum contact load Contact fuses Max. line cross section Tightening moment (Min. / Max.)	5 V, 10 mA 10 A gG 0.14 - 2.5 mm ² 0.5 Nm / 0.6 Nm
	Typ. switch-on delay / switch-off delay for NO contacts requested via safety circuit Max. length of control line	 30 ms / < 30 ms + set delay time 1000 m at 0.75 mm²
	Contact material Contact service life	AgSnO ₂ mech. approx. 1 x10 ⁷
	Test voltage	2.5 kV (control voltage/contacts)
		2.5 kV (control voltage/contacts) 4 kV (EN 60664-1) 250 V 2 / 3 (EN 60664-1) IP20

*) If several SR4C devices are closely spaced under load, the max. total current at the ambient temperature of T=20 °C: 9 A; at T=30 °C: 3 A; at T=40 °C =1 A. If these currents are exceeded, a spacing of 5 mm between the devices must be observed.

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Disclaimer and warranty

If the above mentioned conditions for appropriate use are not complied with or if the safety instructions are not followed or if any maintenance operations are not carried out as required, this shall lead to an exclusion of liability and loss of warranty.

ATTENTION!

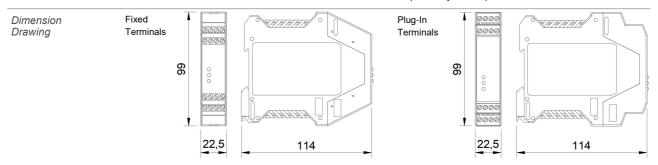
We would like to point out that it is the full responsibility of the operator to ensure a plant availability. Using the SR4C, a safety emergency stop relay according to

- EN ISO 13849-1
- EN IEC 62061

is used, which will be brought into the safe state when the safety function is requested.

This means that the connected load is switched off as soon as a request from connected sensor elements or diagnostic measures detects a dangerous state, e.g. caused by a component fault.

Since process-related applications in particular have high demands on availability, limited availability can also have significant consquences. It is therefore recommended to stock a second unit to avoid long downtimes in such a case. These are recommendations of the manufacturer, the evaluation of the importance of the plant availability is the sole responsibility of the operator.



Note: Actual number of front LEDs may differ from the number shown in the drawing, depending on the variant.

/ariants	Order No. 472212	SR4C, AC/DC 24 V, 3 non-time del.	/ 1 time-del. contact 1-30 s	fixed screw terminals		
	Order No. 472222	SR4C, AC/DC 24 V, 2 non-time del.	/ 2 time-del. contacts 1-30 s	fixed screw terminals		
	Order No. 472232	SR4C, AC/DC 24 V, 1 non-time del.	/ 3 time-del. contacts 1-30 s	fixed screw terminals		
	Order No. 472235	SR4C, AC/DC 24 V, 1 non-time del.	/ 3 time-del. contact 1-3 s	fixed screw terminals		
	Order No. 472225	SR4C, AC/DC 24 V, 2 non-time del.	/ 2 time-del. contacts 1-3 s	fixed screw terminals		
	Order No. 472215	SR4C, AC/DC 24 V, 3 non-time del.	/ 1 time-del. contacts 1-3 s	fixed screw terminals		
	Order No. 474212	SR4C, AC/DC 24 V, 3 non-time del.	/ 1 time-del. contact 1-30 s	incl. plug-in screw terminals		
	Order No. 474222	SR4C, AC/DC 24 V, 2 non-time del.	/ 2 time-del. contacts 1-30 s	incl. plug-in screw terminals		
	Order No. 474232	SR4C, AC/DC 24 V, 1 non-time del.	/ 3 time-del. contacts 1-30 s	incl. plug-in screw terminals		
	Order No. 474235	SR4C, AC/DC 24 V, 1 non-time del.	/ 3 time-del. contact 1-3 s	incl. plug-in screw terminals		
	Order No. 474225	SR4C, AC/DC 24 V, 2 non-time del.	/ 2 time-del. contacts 1-3 s	incl. plug-in screw terminals		
	Order No. 474215	SR4C, AC/DC 24 V, 3 non-time del.	/ 1 time-del. contacts 1-3 s	incl. plug-in screw terminals		
	Order No. 475212	SR4C, AC/DC 24 V, 3 non-time del.	/ 1 time-del. contact 1-30 s	incl. push-in twin spring connecto		
	Order No. 475222	SR4C, AC/DC 24 V, 2 non-time del.	/ 2 time-del. contacts 1-30 s	incl. push-in twin spring connecto		
	Order No. 475232	SR4C, AC/DC 24 V, 1 non-time del.	/ 3 time-del. contacts 1-30 s	incl. push-in twin spring connecto		
	Order No. 475235	SR4C, AC/DC 24 V, 1 non-time del.	/ 3 time-del. contact 1-3 s	incl. push-in twin spring connecto		
	Order No. 475225	SR4C, AC/DC 24 V, 2 non-time del.	/ 2 time-del. contacts 1-3 s	incl. push-in twin spring connecto		
	Order No 475215	SR4C, AC/DC 24 V, 3 non-time del.	/ 1 time-del. contacts 1-3 s	incl. push-in twin spring connecto		
	codes:					
	SR4C X/Y ABS S					
	X = Number of non-d	elayed contacts (1 to 3)				
	Y = Number of delaye	ed contacts (1 to 3) set fixed time. E.g.: 005 = 0.5 seconds	s; 065 = 6.5 seconds; 200 = 20) seconds)		
Accessories	Y = Number of delaye ABC = 000 bis 300 (s		s; 065 = 6.5 seconds; 200 = 20 set of plug-in screw term	,		
Accessories	Y = Number of delaye ABC = 000 bis 300 (s S = Sekunden	set fixed time. E.g.: 005 = 0.5 seconds		ninals g connector		

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Safety
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Safety characteristics according to EN ISO 13849-1

Load - DC-13	≤ 0	.1 A	≤	1 A	≦	2 A
Type of Safety Contact	delayed	non-delayed	delayed	non-delayed	delayed	non-delayed
Max. duration of use [Years]	20	20	20	20	20	20
Category	3	4	3	4	3	4
PL	е	е	е	е	е	е
PFHd [1/h]	8.84E-08	4.22E-08	8.84E-08	4.22E-08	8.84E-08	4.22E-08
nop [Cycles / year]	≤ 500,000	≤ 500,000	≤ 350,000	≤ 350,000	≤ 100,000	≤ 100,000

Safety characteristics according to IEC 61508 - High Demand

Conditions: Days of operation/year: 365; Hours/Day: 24; Switching-Cycle/Hour: 1; Maximum load AC-15 / DC-13				
Type of Safety Contact	delayed	non-delayed		
Max. duration of use [Years]	20	20		
Proof-Test-Intervall [Years]	20	20		
PFH [1/h]	9.29E-10	9.69E-11		
SIL	3	3		

Safety characteristics for alternate 1001 structure for process industry - High Demand

Conditions: Days of operation/year: 365; Hours/Day: 24; Switching-Cycle/Hour: 1; Maximum load AC-15 / DC-13				
Type of Safety Contact	delayed	non-delayed		
Device type	A	A		
HFT	0	0		
SIL	3	3		
SFF [%]	99.54	99.91		
λ _{SD} [FIT]	0	0		
λ _{su} [FIT]	109.72	103.25		
λ _{DD} [FIT]	92.39	9.69		
λ _{DU} [FIT]	0.96	0.10		
PFH [1/h]	9.29E-10	9.69E-11		

Safety characteristics according to IEC 61508 - Low Demand

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Conditions: Maximum	10ad AC-15 / DC-13

Type of Safety Contact	delayed	non-delayed
Max. duration of use [Years]	20	20
Proof-Test-Intervall [Years]	6	6
PFD _{AVG}	9.75E-05	6.14E-05
SIL	3	3

Safety characteristics for alternate 1001 structure for process industry - Low Demand

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Conditions:	Maximum	load AC-15 / DC-13

Type of Safety Contact	delayed	non-delayed
Device type	А	А
HFT	0	0
SIL	3	3
SFF [%]	86.4	97.06
λ _{sd} [FIT]	0	0
λ _{su} [FIT]	34.59	103.13
λ _{DD} [FIT]	0	0
λ _{DU} [FIT]	5.44	3.12
PFD _{avg} (e.g. for T = 1 year)	2.38E-05	1.37E-05

Proof-Test

In order to check the proper function of the device, the following steps have to be carried out

• Trigger the safety function via the safety circuit. Measure the time until the time-delayed release current paths open and compare this with the set delay time. Check that all release current paths (13-14; 23-24/27-28; 33-34/37-38; 47-48) have been opened by triggering the safety function.

• Now reactivate the device by closing the safety circuit again and, if configured, triggering a start command. Check that the release current paths (13-14; 23-24/27-28; 33-34/37-38; 47-48) are closed again.

If the device does not switch back on or the measured delay time does not correspond to the set one, the proof test has failed.

ATTENTION:

If the proof-test fails, the device must be replaced. Otherwise there is a risk of loss of functional safety.

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